



Designation: D1991 – 15 (Reapproved 2019)

# Standard Test Method for Rubber Chemicals—2-Mercaptobenzothiazole (MBT)—Assay<sup>1</sup>

This standard is issued under the fixed designation D1991; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This test method covers a procedure for the assay of 2-mercaptobenzothiazole (MBT). It is based on a potentiometric titration of MBT with sodium hydroxide.

1.2 The assay is determined as percent by mass.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

D4483 Practice for Evaluating Precision for Test Method Standards in the Rubber and Carbon Black Manufacturing Industries

## 3. Summary of Test Method

3.1 A sample of MBT is dissolved in ethanol. The solution is titrated potentiometrically using a solution of sodium hydroxide as the titrant.

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D11 on Rubber and Rubber-like Materials and is the direct responsibility of Subcommittee D11.11 on Chemical Analysis.

Current edition approved Dec. 1, 2019. Published December 2019. Originally approved in 1991. Last previous edition approved in 2015 as D1991 – 15. DOI: 10.1520/D1991-15R19.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

## 4. Significance and Use

4.1 MBT is commonly used as an accelerator for rubber and latex vulcanization. The purity of MBT may be of importance in predicting performance in rubber compounds and this test method is designed to assess the purity of MBT.

4.2 This test method may be used as a quality control tool and for research and development work.

## 5. Apparatus

5.1 *Erlenmeyer Flask*, 250-cm<sup>3</sup>.

5.2 *Analytical Balance*, having a sensitivity of  $\pm 0.1$  mg.

5.3 *Potentiograph*.

5.4 *Glass pH Electrode*, and reference electrode.

5.5 *Graduated Cylinder*, 200-cm<sup>3</sup>.

## 6. Reagents

6.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.<sup>3</sup>

6.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean distilled water or water of equal purity.

6.3 *Aqueous Sodium Hydroxide Solution (40 g NaOH in 1 dm<sup>3</sup> of solution)*—Standardize by accepted analytical techniques to ensure that the maximum error of the normalization factor is not more than 0.001.

6.4 *Ethanol*, denatured with toluene (in the ratio of 100 volumes ethanol to 1 volume toluene).

6.5 *Toluene*.

<sup>3</sup> *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For Suggestions on the testing of reagents not listed by the American Chemical Society, see *Annual Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.